



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200
Fax 613 632-5246

RB DB3225L-5
Job Sheet 190794



Part No: RB DB3225L-5

Job Qty: 5 pcs

DAS

Part Name: Hose End

21
9-59



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 2/15/19

Job Tracking No:

Due Date: 2/22/19

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RB DB3225L Rev 7A IPP Rev A 18.02.23 New issue DP Verify DD/IPP Rev. B 19.02.11 drawing revision
DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	SL-154 - 1	5 pcs	2/22/19	2/22/19	0.00	1.25	SL-154 - 1		JB 19 02 19
120	QC 2	5 pcs	2/22/19	2/22/19	0.00	0.00	QC 2 - 1		
							QC 2 - 12		
							QC 2 - 14		
							QC 2 - 17		
							QC 2 - 19		
							QC 2 - 2		
							QC 2 - 20		
							QC 2 - 22		
							QC 2 - 23		
							QC 2 - 25		
							QC 2 - 32		
							QC 2 - 33		
							QC 2 - 35		
							QC 2 - 39		
							QC 2 - 4		
							QC 2 - 40		
							QC 2 - 44		
							QC 2 - 45		
							QC 2 - 48		
							QC 2 - 49		
							QC 2 - 50		
							QC 2 - 51		
							QC 2 - 52		
							QC 2 - 54		
							QC 2 - 56		
							QC 2 - 57		
							QC 2 - 62		JB 19 02 19
							QC 2 - 63		
							QC 2 - 8		

Dart Aerospace Ltd.
1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaero.com



Container No: S154689

Part: RB DB3225L-5

Job No: 190794

Serial No/Batch: S154689

Revision: J

Inspector:

Exp Date:

Instructions:

Date: 02/19/19

Plex 2/15/19 8:31 AM Dart.lajeunesse.marie

DAS
62
9-89

DAS
62
9-89

[Dart Hawkesbury] Job Sheet - Lajeunesse, Marie

https://www.plexonline.com/b6b071af-cb80-4609-b18d-dfd8c0705b22/Plexus_Control/Report_Viewer_2.asp?URL=../Part/Job_Sheet.asp&Report=Tru... 2/4

170 QC 6	5 pcs	2/22/19	0.00 0.00	Packaging 2 - 36 - B4B	
				QC 6 - 42	
				QC 6 - 9	
				QC 6 - 68	
180 Packaging 3-1 - Stock - B4B	5 pcs	2/22/19	0.00 0.00	QC 6 - 61	
				Packaging 3 - 1 - B4B	
				Packaging 3 - 2 - B4B	
				Packaging 3 - 3 - B4B	
				Packaging 3 - 4 - B4B	
				Packaging 3 - 5 - B4B	
				Packaging 3 - 6 - B4B	
				Packaging 3 - 7 - B4B	
				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
190 QC 21 - SA	5 pcs	2/22/19	0.00 0.00	QC 21 - SA - 21	
				QC 21 - SA - 70	
				QC 21 - SA - 53	

Part Op 110 - MORI SL-154 LATHE - 1-Machine as per DWG. FC590 FOLIO REV: AA DWG REV: 3 2-

Descriptions: Deburr

120 - QC2- Inspect parts off machine FAI/FAIB - Engrave T/N and/or P/N number using Marktronic engraver as per DWG.

130 - QC8- Inspect parts - second check

150 - Outsource process-Anodize per QSI017 4.1.10.1 -Issue P/O to ATG: PO 44646 -ANODIZE COLOR RED, PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required

160 - Receive & Inspect for Damage & Mat'l Certs

170 - QC6- All purchased or subcontracted products

180 - Identify as per dwg & Stock Location:

190 - QC21- Final Inspection - Work Order Release

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B0.500X00.500	6061T6 Bar 0.500 X 0.500	.9600 ft (.192 ea)	110-SL-154 - 1	

Job Allocations				
Operation	Component Part	Required	Inventory	Allocated
110-SL-154 - 1	M6061T6B0.500X00.500	1	15	0
Part Specifications				
Specifications could not be found.				

Plex 2/15/19 8:31 AM Dart.lajeunesse.marie

INSPECTION SHEET

DAS 62

Measured by:

Checked by:

QC Inspector:

Date:

Date:

Date:

Engineering Approval:
(If necessary)

Date:RevDate _____

Change

Revised by

Approved

B

14.07.31

New Issue

KJ



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER

POHB044646



Supplier: GRO002-VC
Group Altech
2455 Halpern
St Laurent
QC
H4S 1N9 Canada
Phone: 514-335-3666
Fax: 514-335-3868

Attention: Grenon, Sylvie

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

PO No: POHB044646

PO Date: 10/1/19

Due Date: 10/9/19

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Guerin, Kimberley
Phone: 613-632-5200 Ext: 298
kguerin@dartaero.com

Via: Ground

Pynt Terms: Net 60

Freight Terms:

Special Comments:

E-MAILED
2019-10-02

Items

Line Item	Job	Part	Description	Status	Account	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	190794	RB DB3225L-5	Hose End Outsource process- Anodize per QSI017 4.1.10.1 -Issue P/O -ANODIZE COLOR RED; PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Certificate of Conformity is required	Firmed x22	-	10/9/19	22 pcs	0 pcs	22 pcs	\$5.7692/pcs	\$126.92
2	201106	RBE350A93-1280-00-03	Pin (Outsource process- Anodize per QSI017 4.1.10.1) -Issue P/O; -ANODIZE COLOR RED; PER IAW MIL-A-8625 TYPE-2 CLASS-2, Water sealant -Material type; 6061T6 -Certificate of Conformity is required	Firmed x4	-	10/9/19	4 pcs	0 pcs	4 pcs	\$5.7692/pcs	\$23.08

Grand Total: \$150.00



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PURCHASE ORDER POHB044646



Order Notes

Procurement Quality Clauses

A005 right of entry
A012 chemical and physical test report
A016 personnel qualification
A017 raw material identification (as applicable)

A022 Apical Processing
A024 process certifications
A026 certification of material conformance

A041 quality management system
A042 dart notification by supplier
A043 retention of quality documents

A048 counterfeit parts avoidance, detection, mitigation and disposition program

A049 supplier awareness

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Plex 10/2/19 9:05 AM Dart.Guerin.Kimberley



Certificat de Conformité / Certificate of Compliance

(022881-1)

2455, Rue Halpern | Saint-Laurent | Québec | H4S 1N9
 Tel: 514-335-3666 Fax: 514-335-3868
 www.groupaltech.com

Bon de Livraison / Packing Slip

022881 - 1

Livré à / Ship to

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 Tel.: 613-632-5200 Fax.:

Client / Customer:

DART AEROSPACE LTD
 1270 ABERDEEN STREET
 HAWKESBURY, ON, K6A1K7
 CANADA
 BUYER:

Date expédition Ship date		Créé Par Generated By	Transport / No de Compte Courier / Acc. No.	Bon de commande Client Customer Purchase Order No.				
15-Oct-2019		Jigar Patel		POHB044646				
#Ligne Line#	No. de Série / # Pièce Part Number / Line Item Details Job # / Ref #	Description pièce(s)	CATG. U/M	Comm. /Ordered	Exp/ Shipped	Qté NC/ NC Qty	Qté Scrap/	À venir/ Bad Order
1	RBD83225L-5 Rev.	RBD83225L-5 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	22	22	0	0	40 3-99
2	RBE350A93-1280-00-03 Rev.	RBE350A93-1280-00-03 ANO-RED [ANODIZE RED] AS PER IAW MIL-A-8625 TYPE - 2, CLASS - 2 WATER SEALANT	ANODIZE CH	4	4	0	0	0

RECEIVED
 OCT 16 2019
 DART AEROSPACE LTD.

Notes Additionnelles / Additional Notes

Epaisseur réelle
Actual Thickness

Inspecteur Qualité
Quality Inspector

Réçu par
Received By

Nous certifions que les pièces énumérées ci-dessus ont été traitées en conformité avec votre commande et vos spécifications et rencontrent les exigences.
 Notre responsabilité financière et légale ne sera pas supérieure au montant de la facture issue.

We hereby certify that the parts listed above have been process in accordance with your purchase order and specifications and are in conformance with your requirements.
 Our financial and legal responsibility will not be higher than the amount of invoice.